

Examiner: David SAMPLE  
Art Unit: 1755  
Facsimile: 703-305-3599

Docket No.: NHL-SCT-21 US  
Serial No.: 09/758,903  
Telephone: 703-308-3825

In the Claims:

Please cancel claims 1-20, without prejudice.

Please add the following newly-presented claims:

2C  
21. A flat panel liquid-crystal display, such as for a laptop computer, the flat panel liquid-crystal display comprising one of: a twisted nematic display, a supertwisted nematic display, an active matrix liquid-crystal display, a thin film transistor display, and a plasma addressed liquid-crystal display, said flat panel liquid-crystal display comprising:

backlight apparatus;

a linear polarizer adjacent said apparatus configured to be a backlight;

a first positive uniaxial retardation film adjacent said polarizer;

a first negative retardation film adjacent said first positive uniaxial retardation film;

a first orientation film adjacent said first negative retardation film;

a liquid-crystal layer adjacent said first orientation film;

a second orientation film adjacent said liquid-crystal layer;

a second negative retardation film adjacent said second

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orientation film;

a second positive uniaxial retardation film adjacent said second retardation film;

a second linear polarizer adjacent said second positive uniaxial retardation film;

a first glass substrate being disposed between said first orientation film and said first negative retardation film;

a second glass substrate being disposed between said second orientation film and said second negative retardation film;

a first electrode being disposed between said first glass substrate and said first orientation film; and

a second electrode being disposed between said second glass substrates and said second orientation film;

said first and said second glass substrates comprising:

an alkali-free aluminoborosilicate glass;

said glass having a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/K$  and  $3.8 \times 10^{-6}/K$ ;

said glass having the composition (in % by weight, based on oxide):

SiO <sub>2</sub>	> 58 - 65
B <sub>2</sub> O <sub>3</sub>	> 6 - 11.5
Al <sub>2</sub> O <sub>3</sub>	> 21 - 25
MgO	4 - 8

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CaO	0 - 8
SrO	2.6 - < 8
BaO	0 - < 0.5
ZnO	0 - 2;

said glass being configured to be resistant to thermal shock;

said glass being configured to having a high transparency over a broad spectral range in the visible and ultra violet ranges; and

said glass being configured to be free of bubbles, knots, inclusions, streaks, and surface undulations.--

BC --22. The flat panel liquid-crystal display according to claim 21, wherein:

said glass comprises at least one of (a.), (b.), (c.), (d.), (e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

(a.) more than 8% by weight of  $B_2O_3$ ;

(b.) one of: more than 18% by weight of  $Al_2O_3$ , at least 20.5% by weight of  $Al_2O_3$ , and at least 21% by weight of  $Al_2O_3$ ;

(c.) additionally (in % by weight):

ZrO <sub>2</sub>	0 - 2
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TiO <sub>2</sub>	0 - 2
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with ZrO <sub>2</sub> + TiO <sub>2</sub>	0 - 2
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As<sub>2</sub>O<sub>3</sub> 0 - 1.5

Sb<sub>2</sub>O<sub>3</sub> 0 - 1.5

SnO<sub>2</sub> 0 - 1.5

CeO<sub>2</sub> 0 - 1.5

Cl<sup>-</sup> 0 - 1.5

F<sup>-</sup> 0 - 1.5

SO<sub>4</sub><sup>2-</sup> 0 - 1.5

with As<sub>2</sub>O<sub>3</sub> + Sb<sub>2</sub>O<sub>3</sub> + SnO<sub>2</sub> + CeO<sub>2</sub>

+ Cl<sup>-</sup> + F<sup>-</sup> + SO<sub>4</sub><sup>2-</sup> 0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/K$  to  $3.6 \times 10^{-6}/K$ ;

(ii.) a glass transition temperature  $T_g$  of  $> 700^\circ C$ ; and

(iii.) a density  $\rho$  of  $< 2.600 \text{ g/cm}^3$ ---

--23. The flat panel liquid-crystal display according to claim 21, wherein:

said glass comprises (a.), (b.), (c.), (d.), (e.), and (f.),

where (a.), (b.), (c.), (d.), (e.), and (f.) are:

(a.) more than 8% by weight of B<sub>2</sub>O<sub>3</sub>;

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(b.) one of: more than 18% by weight of  $\text{Al}_2\text{O}_3$ , at least  
20.5% by weight of  $\text{Al}_2\text{O}_3$ , and at least 21% by weight of  $\text{Al}_2\text{O}_3$ ;

(c.) additionally (in % by weight):

$\text{ZrO}_2$  0 - 2  
 $\text{TiO}_2$  0 - 2  
with  $\text{ZrO}_2 + \text{TiO}_2$  0 - 2  
 $\text{As}_2\text{O}_3$  0 - 1.5  
 $\text{Sb}_2\text{O}_3$  0 - 1.5  
 $\text{SnO}_2$  0 - 1.5  
 $\text{CeO}_2$  0 - 1.5  
 $\text{Cl}^-$  0 - 1.5  
 $\text{F}^-$  0 - 1.5  
 $\text{SO}_4^{2-}$  0 - 1.5  
with  $\text{As}_2\text{O}_3 + \text{Sb}_2\text{O}_3 + \text{SnO}_2 + \text{CeO}_2$   
+  $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$  0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and  
inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion  $\alpha_{20/300}$  of  
between  $2.8 \times 10^{-6}/\text{K}$  to  $3.6 \times 10^{-6}/\text{K}$ ;

(ii.) a glass transition temperature  $T_g$  of  $> 700^\circ\text{C}$ ; and

(iii.) a density  $\rho$  of  $< 2.600 \text{ g/cm}^3$ ---

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--24. A glass substrate for a flat panel liquid-crystal display, such as for a laptop computer, the flat panel liquid-display including a twisted nematic display, a supertwisted nematic display, an active matrix liquid-crystal display, a thin film transistor display, and a plasma addressed liquid-crystal display, said substrate comprising:

an alkali-free aluminoborosilicate glass;

said glass having a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/K$  and  $3.8 \times 10^{-6}/K$ ;

said glass having the composition (in % by weight, based on oxide):

SiO <sub>2</sub>	> 58 - 65
B <sub>2</sub> O <sub>3</sub>	> 6 - 11.5
Al <sub>2</sub> O <sub>3</sub>	> 14 - 25
MgO	4 - 8
CaO	0 - < 2
SrO	> 0.5 - < 4
BaO	0 - < 0.5
ZnO	0 - 2;

said glass being configured to be resistant to thermal shock;

said glass being configured to having a high transparency over a broad spectral range in the visible and ultra violet

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ranges; and

said glass being configured to be free of bubbles, knots, inclusions, streaks, and surface undulations.---

--25. The glass substrate according to claim 24,  
wherein:

said glass comprises at least one of (a.), (b.), (c.), (d.), (e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

- (a.) more than 8% by weight of  $B_2O_3$ ;
- (b.) one of: more than 18% by weight of  $Al_2O_3$ , at least 20.5% by weight of  $Al_2O_3$ , and at least 21% by weight of  $Al_2O_3$ ;
- (c.) additionally (in % by weight):

$ZrO_2$	0 - 2
$TiO_2$	0 - 2
with $ZrO_2 + TiO_2$	0 - 2
$As_2O_3$	0 - 1.5
$Sb_2O_3$	0 - 1.5
$SnO_2$	0 - 1.5
$CeO_2$	0 - 1.5
Cl	0 - 1.5
F	0 - 1.5
$SO_4^{2-}$	0 - 1.5
with $As_2O_3 + Sb_2O_3 + SnO_2 + CeO_2$	

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- +  $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$  0 - 1.5;
- (d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;
- (e.) a float glass; and
- (f.) one of (i.), (ii.), and (iii.):
- (i.) a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/\text{K}$  to  $3.6 \times 10^{-6}/\text{K}$ ;
- (ii.) a glass transition temperature  $T_g$  of  $> 700^\circ\text{C}$ ; and
- (iii.) a density  $\rho$  of  $< 2.600 \text{ g/cm}^3$ ---

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--26. The glass substrate according to claim 24, wherein:

said glass comprises (a.), (b.), (c.), (d.), (e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

- (a.) more than 8% by weight of  $\text{B}_2\text{O}_3$ ;
- (b.) one of: more than 18% by weight of  $\text{Al}_2\text{O}_3$ , at least 20.5% by weight of  $\text{Al}_2\text{O}_3$ , and at least 21% by weight of  $\text{Al}_2\text{O}_3$ ;
- (c.) additionally (in % by weight):
- |                                    |         |
|------------------------------------|---------|
| $\text{ZrO}_2$                     | 0 - 2   |
| $\text{TiO}_2$                     | 0 - 2   |
| with $\text{ZrO}_2 + \text{TiO}_2$ | 0 - 2   |
| $\text{As}_2\text{O}_3$            | 0 - 1.5 |
| $\text{Sb}_2\text{O}_3$            | 0 - 1.5 |



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$\text{SnO}_2$  0 - 1.5  
 $\text{CeO}_2$  0 - 1.5  
 $\text{Cl}^-$  0 - 1.5  
 $\text{F}^-$  0 - 1.5  
 $\text{SO}_4^{2-}$  0 - 1.5

with  $\text{As}_2\text{O}_3$  +  $\text{Sb}_2\text{O}_3$  +  $\text{SnO}_2$  +  $\text{CeO}_2$

+  $\text{Cl}^-$  +  $\text{F}^-$  +  $\text{SO}_4^{2-}$  0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/\text{K}$  to  $3.6 \times 10^{-6}/\text{K}$ ;

(ii.) a glass transition temperature  $T_g$  of  $> 700^\circ\text{C}$ ; and

(iii.) a density  $\rho$  of  $< 2.600 \text{ g/cm}^3$ ---

--27. A glass comprising:

a substantially alkali-free aluminoborosilicate glass;

said glass having a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/\text{K}$  and  $3.8 \times 10^{-6}/\text{K}$ ;

said glass having the composition (in % by weight, based on oxide):

$\text{SiO}_2$  > 58 - 65

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$B_2O_3$	> 6 - 11.5
$Al_2O_3$	> 14 - 25
MgO	4 - 8
CaO	0 - 8
SrO	2.6 - < 4
BaO	0 - < 0.5
with SrO + BaO	> 3
ZnO	0 - 2.---

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--28. The glass according to claim 27, wherein:  
said glass is configured to be resistant to thermal shock;  
said glass is configured to having a high transparency over  
a broad spectral range in the visible and ultra violet ranges;  
and  
said glass is configured to be free of bubbles, knots,  
inclusions, streaks, and surface undulations.--

--29. The glass according to claim 28, wherein:  
said glass comprises more than 8% by weight of  $B_2O_3$ .--

--30. The glass according to claim 29, wherein:  
said glass comprises one of (i.) and (ii.):  
(i.) more than 18% by weight of  $Al_2O_3$ ; and

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(ii.) at least 20.5% by weight of  $\text{Al}_2\text{O}_3$ ...

--31. The glass according to claim 30, wherein said glass comprises at least 21.5% by weight of  $\text{Al}_2\text{O}_3$ ...

--32. The glass according to claim 31, wherein: said glass additionally comprises (in % by weight):

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$\text{ZrO}_2$	0 - 2
$\text{TiO}_2$	0 - 2
with $\text{ZrO}_2 + \text{TiO}_2$	0 - 2
$\text{As}_2\text{O}_3$	0 - 1.5
$\text{Sb}_2\text{O}_3$	0 - 1.5
$\text{SnO}_2$	0 - 1.5
$\text{CeO}_2$	0 - 1.5
$\text{Cl}^-$	0 - 1.5
$\text{F}^-$	0 - 1.5
$\text{SO}_4^{2-}$	0 - 1.5; and
with $\text{As}_2\text{O}_3 + \text{Sb}_2\text{O}_3 + \text{SnO}_2 + \text{CeO}_2$ + $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$	0 - 1.5...

--33. The glass according to claim 32, wherein: said glass comprises a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized.--

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--34. The glass according to claim 33, wherein:  
said glass comprises a float glass.--

--35. The glass according to claim 34, wherein:  
said glass has one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/K$  to  $3.6 \times 10^{-6}/K$ ;

(ii.) a glass transition temperature  $T_g$  of  $> 700^\circ C$ ; and

(iii.) a density  $\rho$  of  $< 2.600 \text{ g/cm}^3$ .--

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--36. The glass according to claim 27, wherein:  
said glass comprises at least one of (a.), (b.), (c.), (d.),  
(e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

(a.) more than 8% by weight of  $B_2O_3$ ;

(b.) one of: more than 18% by weight of  $Al_2O_3$ , at least  
20.5% by weight of  $Al_2O_3$ , and at least 21% by weight of  $Al_2O_3$ ;

(c.) additionally (in % by weight):

$ZrO_2$	0 - 2
$TiO_2$	0 - 2
with $ZrO_2 + TiO_2$	0 - 2
$As_2O_3$	0 - 1.5
$Sb_2O_3$	0 - 1.5
$SnO_2$	0 - 1.5

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$\text{CeO}_2$  0 - 1.5  
 $\text{Cl}^-$  0 - 1.5  
 $\text{F}^-$  0 - 1.5  
 $\text{SO}_4^{2-}$  0 - 1.5

with  $\text{As}_2\text{O}_3 + \text{Sb}_2\text{O}_3 + \text{SnO}_2 + \text{CeO}_2$

+  $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$  0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion  $\alpha_{20/300}$  of between  $2.8 \times 10^{-6}/\text{K}$  to  $3.6 \times 10^{-6}/\text{K}$ ;

(ii.) a glass transition temperature  $T_g$  of  $> 700^\circ\text{C}$ ; and

(iii.) a density  $\rho$  of  $< 2.600 \text{ g/cm}^3$ ...

--37. The glass according to claim 27, wherein:

said glass is configured as a glass substrate in combination in or with a flat panel liquid-crystal display, such as for a laptop computer, the flat panel liquid-crystal display including a twisted nematic display, a supertwisted nematic display, an active matrix liquid-crystal display, a thin film transistor display, and a plasma addressed liquid-crystal display.--

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--38. The glass according to claim 37, wherein:  
said flat panel liquid-crystal display comprises:  
backlight apparatus;  
a linear polarizer adjacent said apparatus configured to be  
a backlight;  
a first positive uniaxial retardation film adjacent said  
polarizer;  
a first negative retardation film adjacent said film;  
a first orientation film adjacent said retardation film;  
a liquid-crystal layer adjacent said first orientation film;  
a second orientation film adjacent said liquid-crystal  
layer;  
a second negative retardation film adjacent said second  
orientation film;  
a second positive uniaxial retardation film adjacent said  
second retardation film;  
a second linear polarizer adjacent said second retardation  
film;  
a first glass substrate being disposed between said first  
orientation film and said first negative retardation film;  
a second glass substrate being disposed between said second  
orientation film and said second negative retardation film;  
a first electrode being disposed between said first glass

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substrate and said first orientation film; and

a second electrode being disposed between said second glass substrates and said second orientation film.--

--39. The glass according to claim 27, wherein:  
said glass is configured as a glass substrate in combination in or with a thin-film photovoltaic device, including a thin-film solar cell.--

--40. The glass according to claim 39, wherein,  
said thin-film photovoltaic device comprises:  
said glass substrate;  
a transparent conductive oxide film disposed on said substrate;  
an insulating buffer layer disposed atop said transparent conductive oxide film;  
said film being disposed between said glass substrate and said buffer layer and being configured to be a front contact current collector;  
a first semiconductor layer disposed upon said buffer layer;  
a second semiconductor layer disposed upon said first semiconductor layer to form a heterojunction;  
a first electrical contact disposed upon said second

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